CLICK ANYWHERE on THIS PAGE to RETURN to POLYBUTYLENE PB or POLYBUTENE PB-1 PIPE INFORMATION at InspectApedia.com

Working Pressure

buteline.com/nz/nz/buteline/technical-information/working-pressure

21 February 2022

As stipulated in ISO 10508, the lifetime of Polybutene-1 (PB-1) pipe is 50 years and longer, according to permissible working pressure/temperature, as shown below:

Pine Pressure	/ Tomporaturo	Rating for P	Polyhutono_1	PN 16 (Wor	king Pressures)
ripe riessuie /	remperature		olybulene-i		killy Flessules

Temperature	Pressure			
°C	kPa	P.S.I.	Bar	
20	1600	232	16.0	
40	1370	198	13.7	
60	1050	152	10.5	
70	880	128	8.8	
80	740	108	7.4	
95	490	72	4.9	

* Note: Buteline PB-1 pipe has a maximum long term operating temperature of 80°C.

PB-1 pipe is not recommended for applications where the continuous operating temperature may exceed this limit.

Buteline will not guarantee its PB-1 pipe and fitting system where long term operating may exceed 80°C.

Buteline recommends that an expansion valve be incorporated in all high pressure hot water systems.